



*Certificate of Achievement*

*For successfully completing 800 hours of training in  
The Daimler Chrysler Quality Institute Course,*

**CONTROL PLAN DEVELOPMENT (CPD)**

*Conferred upon*

**IRENE GRABOWSKI**

*With sincere appreciation of your individual contribution in  
Daimler Chrysler Corporation's continuing effort "To Support Our Corporate  
Purpose to Provide Superior Value by Driving Continuous Improvement in  
Quality, Reliability, and Customer Satisfaction in Business Operations."*

*Michael Crocchio*

*Manager,  
Daimler Chrysler Quality Institute*  
09-FEB-2005

433-00-00



# QS-9000



One World – One Quality System™

## *Certificate of Attendance*

*This is to certify that*

***Irene Grabowski***

*St. Clair County Community College*

*117807*

*Attended the*

## ***Implementing Statistical Process Control (SPC)***

*Provided by Plexus Corporation, the professional training company authorized by the DaimlerChrysler, Ford Motor Company, and General Motors Supplier Quality Requirements Task Force and AIAG.*

*November 22, 2002 - November 22, 2002*

***0.75 CEU Credits***

Verified By:

*Charles W. Smiley*

Date:

*Nov 22, 2002*



# QS-9000



One World - One Quality System™

## *Certificate of Attendance*

*This is to certify that*

***Irene Grabowski***

*St. Clair County Community College*

*117807*

*Attended the*

## ***Implementing Measurement Systems Analysis (MSA)***

*Provided by Plexus Corporation, the professional training company authorized by the DaimlerChrysler, Ford Motor Company, and General Motors Supplier Quality Requirements Task Force and AIAG.*

*November 21, 2002 - November 21, 2002*

***0.75 CEU Credits***

Verified By:

*Charles A. Winkler*

Date:

*Nov. 21, 2002*

**EASTERN MICHIGAN UNIVERSITY**  
**CENTER FOR QUALITY**

*This certificate is awarded to*

**IRENE GRABOWSKI**

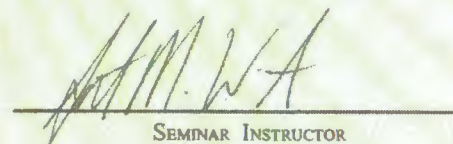
*in recognition of successful completion of*

**PROCESS FMEA WITH CONTROL PLANS AND  
REACTION PLANS**

**AUGUST 16 - 18, 2000**



DIRECTOR, CENTER FOR QUALITY



SEMINAR INSTRUCTOR

**2.4 CEU's**

**Mitutoyo**

**Certificate of Accomplishment**

This is to certify that

**Irene Grabowski**

has completed training in

**Gage Calibration Systems**

and is awarded this certificate of recognition  
from the Education Department of MTI Corporation.

Given this Tenth

Day of February

19 94



A handwritten signature in black ink, appearing to read "John J. ...".

Director of Education

MTI CORPORATION, 945 Corporate Blvd., Aurora, IL 60504

**Mitutoyo**

**Certificate of Accomplishment**

This is to certify that

**Irene Grabowski**

has completed training in

**Gage Repeatability & Reproducibility**

and is awarded this certificate of recognition  
from the Education Department of MTI Corporation.

Given this **Eighth**

Day of **March**

19 **94**



A handwritten signature in black ink, appearing to read "John P. ...".

Director of Education

MTI CORPORATION, 945 Corporate Blvd., Aurora, IL, 60504

St. Clair County Community College  
Industrial Technology Department

THIS IS TO CERTIFY THAT

Irene Geralyn Carr

Has Successfully Completed The Course

MFT 117 - Statistical Process Control

on this 18th day of December 19 89

*John P. Borcia*

Department Chair



*Karen Lee Skrift*  
Instructor